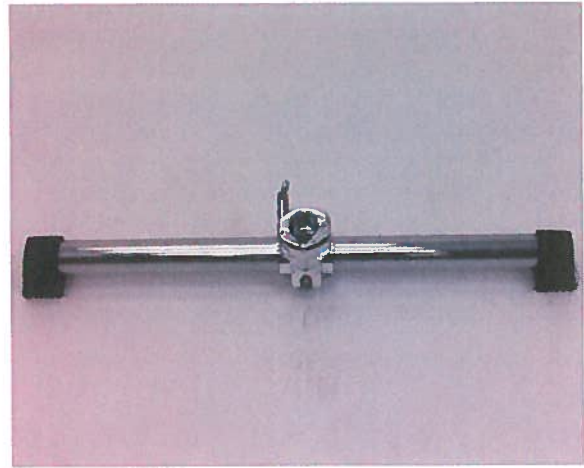


STEP 1: Create Large Front T-Leg

1. Attach SC-GCRQT T-clamp and (2) SC-GCML memory locks to SC-GPR30 bar. (1) SC-GCML memory lock on each side of the SC-GCRQT T-clamp.
2. Add SC-RF rack feet to each end of SC-GPR30 straight bar.



STEP 2: Create complete front leg

1. Attach SC-GPR36C curved bar to SC-GCRQT clamp on large T-Leg.
2. Add (4) Single SC-GCML memory locks onto SC-GPR36C curved bar.
3. Space out SC-GCML memory locks evenly on SC-GPR36C curved bar. To allow addition of more clamps in later steps.
4. After positioning SC-GPR36C curved bar correctly, secure positioning with lower SC-GCML memory lock.



STEP 3: Create complete back leg

1. Connect SC-GPR24C curved bar to SC-GCSQCLTLA Large T-Leg Assembly.
2. Add (2) SC-GCML single memory locks to SC-GPR24C curved bar.
3. After positioning SC-GPR24C curved bar correctly, secure positioning with lower SC-GCML memory lock.



6. After SC-GPR15C is positioned correctly, secure positioning with lower SC-GCML to SC-GCARA.

STEP 4: Combine front and back legs

1. Attach SC-GCRQT T-clamp to exposed end of back leg (SC-GPR24C curved bar).
2. Attach opposite end of SC-GCRQT T-clamp to center of front leg.
3. Secure positioning of the two legs with (1) SC-GCML memory lock at each end of the connecting SC-GCRQT clamp. For the front leg, attach the SC-GCML memory lock to the underside of the SC-GCRQT T-leg clamp.



STEP 5: Add Lower Tier

1. Attach SC-GCRQT T-clamp to center of SC-GPR30 straight bar.
2. Attach opposing end of the SC-GCRQT T-clamp to exposed top end of front leg.
3. Once lower tier is attached to front leg and is level, secure positioning of SC-GCRQT T-clamp to front leg with (1) SC-GCML memory lock (located at top end of bar from Step 2).



STEP 6: Add Stem for Top Tier

1. Attach Adjustable end of the SC-GCARA Adjustable Right Angle clamp to front leg about 6 – 7" above the SC-GCRQT T-clamp that is connecting the two complete legs together.
2. Loosen the wingnut on the angle adjustment mechanism of the SC-GCARA clamp, and rotate the clamp all the way up until it makes contact with the top part of the front leg. Lock angle adjustment mechanism down by tightening wingnut.
3. Cut SC-GPR24C to 15" long with pipecutter
4. Add 15" curved bar to fixed end of the SC-GCARA Adjustable Right Angle Clamp.
5. Add (2) SC-GCML memory locks to 15" curved bar.



STEP 7: Add Top Tier

1. Attach SC-GCRQT T-clamp to center of SC-GPR20 straight bar.
2. Attach opposing end of SC-GCRQT T-clamp to exposed end of top tier stem.
3. Once the top tier is positioned correctly, secure the positioning of the top tier to the top end of the 15" curved bar with the SC-GCML memory lock.



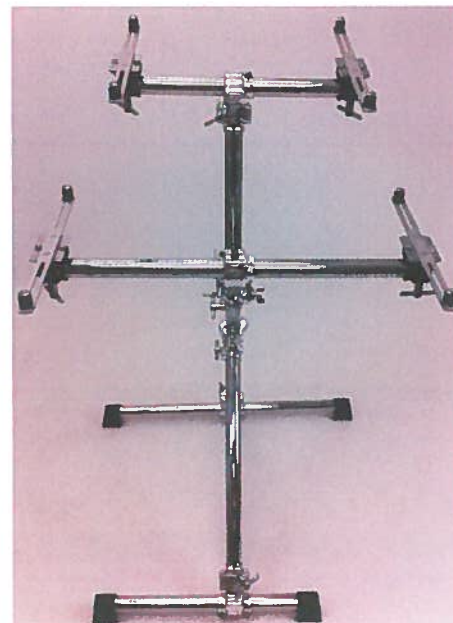
STEP 8: Secure clamp Positioning on Tiers

1. Add (1) SC-GCML memory lock to both lower and upper tiers to secure positioning of horizontal bar.



STEP 9: Attach Keyboard Arms

1. Attach 1pr of SC-GEMC clamps to each of the tiers.
2. Position them to the desired angle.
3. Adjust knobs on each SC-GEMC clamp accordingly, to fit your keyboard or DJ device snug and secure.



WARNING!!!!

**DO NOT USE WITH KEYBOARDS
LARGER THAN 76 KEYS.**